



DIMENSION ONE SPAS®  
A Higher Degree of Indulgence™

# Inner Filter Screen

## Assembly Instructions

For Use on  
Year 2000 and Newer  
D1 Spas with UltraPure™



*The Inner Filter Screen installs inside the E-Z Lock Filter Screen to provide extra protection for your circulation pump during filter cleaning.*

Part Number 01530-0020-A

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### Installing the Inner Filter Screen

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**Step 1:** Be sure to place the spa in “Standby Mode” before removing the UltraPure™ filter cover and filter.



Instructions on cleaning your filter are in your Owner's Manual under “Filter Cleaning.”

**Step 2:** Locate the E-Z Lock Filter Screen at the base of the UltraPure™ filter canister.



**Step 3:** Remove the E-Z Lock Filter Screen by inserting the tip of a flat-blade screwdriver into the slot of the E-Z Lock Filter Screen as shown and gently apply outward pressure until that catch releases. Then lift to remove.



**Step 4:** Insert the Inner Filter Screen inside the E-Z Lock Filter Screen.



**Step 5:** Line up the grooves and press snugly into place.



**Step 6:** To complete the installation, press the E-Z Lock Filter Screen (with the Inner Filter Screen inside) back on to the base of the UltraPure™ filter canister.

**Step 7:** Replace filter cartridge and lid. Press the D1 ICON button to Exit “Standby Mode.”

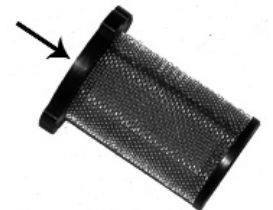
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### Cleaning the Inner Filter Screen

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Your Owner's Manual recommends cleaning your filter monthly under normal usage conditions. If you discover that your spa prompts you to clean your spa filter more often, or if you get indications of a “low-flow” problem, you should check the Inner Filter Screen to see if it needs cleaning also.

To clean the Inner Filter Screen, you must first remove any debris floating in the empty filter canister. Follow the instructions in Steps 1 through 3 to remove the E-Z Lock Filter Screen from the spa. Finally, remove the Inner Filter Screen from the E-Z Lock Filter Screen and clean it by washing it with water pressure from the “inside.”



You should also wash out the E-Z Lock Filter Screen from the “inside” before you replace the Inner Filter Screen using instructions in Steps 4 through 7.